



## 290™ Wicking Grade Threadlocker

### MEDIUM-HIGH STRENGTH

- For pre-assembled bolts up to 1/2" (12 mm)
- Penetrates threads by capillary action
- Secures set screws and other assemblies after settings are completed
- Localized heating and hand tools are needed for disassembly
- For preassembled fasteners, instrumentation screws, electrical connectors and carburetors
- Withstands temperatures to 300°F
- Torque: 85/250 in.-lbs.
- Fixtures in 6 minutes, full in 24 hrs.
- Colour: Green



**LOCTITE**

Model No.	Mfg. No.	Size	Price /Each	Qty	Qty Price /Each
AA454	233731	10 ml			
AA455	135392	50 ml			
AA024	135393	250 ml			-

## 263™ High Strength/ Rapid Cure Threadlocker

- Designed for the permanent locking and sealing of threaded fasteners
- Ideal for heavy-duty applications such as studs into motor housings, nuts onto studs in pump housings and other fasteners where high strength is required
- Provides robust curing performance
- Works on active metals such as brass, copper and passive substrates such as stainless steel and plated surfaces
- Offers high temperature performance and oil tolerance
- Torque: 325/320 in.-lbs.
- Withstands temperature from -65°F to 360°F
- Fixture in 4 min., full 24 hrs.
- Colour: Red
- Acceptable for use in Canadian food processing establishments



**LOCTITE**

Model No.	Mfg. No.	Size ml	Price /Each	Qty	Qty Price /Each
AD289	1330583	10			
AD290	1330585	50			
AD291	1330335	250			

## 246™ High Temp./ Medium Strength Threadlocker

- Suitable for fasteners between 1/4" and 3/4" (6 to 20 mm) diameters
- Resists oil and mild surface contamination at continuous temperatures to 450°F
- Torque: 170/48 in.-lbs.
- Fixtures in 20 minutes, full in 24 hrs.
- Colour: Blue



**LOCTITE**

Model No.	Mfg. No.	Size	Price /Each	Qty	Qty Price /Each
AC353	196508	10 ml			
AC330	234172	50 ml			
AC321	234174	250 ml			-

## 262™ High Strength Threadlocker

- For fasteners up to 3/4" (20 mm) dia.
- High lubrication for easy assembly
- Excellent for preventing rust and corrosion in extreme chemical/ environmental conditions
- For all fasteners that must withstand heavy shock, vibration, or extreme environmental or chemical conditions
- Withstands temperatures to 300°F
- Colour: Red
- Steel fixture time is 15 min, brass 8 min and stainless steel 180 min



**LOCTITE**

Model No.	Mfg. No.	Size	Price /Each	Qty	Qty Price /Each
AA452	231926	10 ml			
AA453	135374	50 ml			
AA741	135375	250 ml			-

## 242® Medium Strength Threadlocker

- Removable threadlocker for fasteners between 1/4" and 3/4" (6 to 20 mm) diameters
- Controlled lubricity for accurate clamp loads
- Parts can be separated using hand tools
- For machine tools, presses, pumps, compressors, mounting bolts and gearboxes
- Withstands temperatures to 300°F
- Torque: 115/53 in.-lbs.
- Fixtures in 10 minutes, full in 24 hrs
- Colour: Blue



**LOCTITE**

Model No.	Mfg. No.	Size	Price /Each	Qty	Qty Price /Each
AA450	135354	10 ml			
AA451	135355	50 ml			
AA652	135356	250 ml			-

## 222MS™ Low Strength Threadlocker

- Ideal for fastener diameters of 1/4" (6 mm) and smaller
- Controlled lubricity for accurate clamp loads
- Parts can be separated using hand tools
- For set screws, adjustment screws, calibration screws, meters and gauges
- Withstands temperatures to 300°F
- Torque: 62/27 in.-lbs.
- Fixtures in 20 minutes, full in 24 hrs
- Colour: Purple



**LOCTITE**

Model No.	Mfg. No.	Size	Price /Each	Qty	Qty Price /Each
AA014	135333	10 ml			
AA015	135334	50 ml			
AA513	135335	250 ml			-

## 272™ High Temp./High Strength Threadlocker

- Recommended for bolts up to 1 1/2" (36 mm) in diameter
- Provides a fast cure on most surfaces including "as received" fasteners
- Heat and hand tools are required for disassembly
- Withstands temperatures to 450°F
- Torque: 200/220 in.-lbs.
- Fixtures in 30 minutes, full in 24 hrs.
- Colour: Red



**LOCTITE**

Model No.	Mfg. No.	Size	Price /Each	Qty	Qty Price /Each
AA552	88442	50 ml			
AC324	195542	250 ml			-

## 243™ Oil Tolerant/ Medium Strength Threadlocker

- For fasteners between 1/4" and 3/4" (6 to 20 mm) diameters
- Medium strength threadlocker with improved oil tolerance
- Parts can be separated using hand tools
- For machine tools, presses, pumps, compressors, mounting bolts and gearboxes
- Withstands temperatures to 360°F
- Torque: 180/62 in.-lbs.
- Fixtures in 5 minutes, full in 24 hrs
- Colour: Blue



**LOCTITE**

Model No.	Mfg. No.	Size	Price /Each	Qty	Qty Price /Each
AA188	1329837	10 ml			
AA555	1329467	50 ml			
AC322	1329505	250 ml			-

## Threadlocker Sticks



**LOCTITE**

Model No.	Mfg. No.	Size	Price /Each	Qty	Qty Price /Each
<b>248™ MEDIUM STRENGTH - BLUE</b>					
AB649	462476	19 gr.			
AB648	826034	9 gr.			
<b>268™ HIGH STRENGTH - RED</b>					
AB651	826035	19 gr.			
AB650	826036	9 gr.			