



STAINLESS TYPE 27

- Superior grinding and cutting
- These wheels are excellent for use on all nickel alloyed steels in tough and demanding applications
- They hug the work piece for minimum bounce or vibration for controlled grinding and a smooth, high quality finish
- They are made with highly refined ingredients that will not contaminate stainless steel
- **1/8" thick:** High performance cutting and intermittent light grinding; maintain a superior cutting edge; cool cutting, excellent wheel life with superior control
- **1/4" thick:** Fast and cool stock removal; high performance and superior control in the most demanding grinding applications
- **With Spin-On Arbor:** Fast and easy changeover of wheel for minimum downtime; perfectly centred wheel each and every time for best performance



Model No.	Mfg. No.	D" x T" x A	Grade	Max RPM	Price /Each
WITH SPIN-ON ARBOR					
VV407	08-F-452	4 1/2 x 1/8 x 5/8"-11	A-30-SS	13 300	
VV408	08-F-502	5 x 1/8 x 5/8"-11	A-30-SS	12 200	
VV405	08-F-450	4 1/2 x 1/4 x 5/8"-11	A-30-SS	13 300	
VV406	08-F-500	5 x 1/4 x 5/8"-11	A-30-SS	12 200	
WITH 7/8" ARBOR					
VV114	08-F-462	4 1/2 x 1/8 x 7/8"	A-30-SS-COMBO	13 300	
VV115	08-F-512	5 x 1/8 x 7/8"	A-30-SS-COMBO	12 200	
VV116	08-F-602	6 x 1/8 x 7/8"	A-30-SS-COMBO	10 200	
VV117	08-F-702	7 x 1/8 x 7/8"	A-30-SS-COMBO	8 600	
VV109	08-F-460	4 1/2 x 1/4 x 7/8"	A-30-SS	13 300	
VV110	08-F-510	5 x 1/4 x 7/8"	A-30-SS	12 200	
VV111	08-F-600	6 x 1/4 x 7/8"	A-30-SS	10 200	
VV112	08-F-700	7 x 1/4 x 7/8"	A-30-SS	8 600	

ALUMINUM TYPE 27

- Performance grinding and cutting in soft metals
- These wheels grind all types of aluminum and non-ferrous metals smoothly and at removal rates never thought possible
- The specially impregnated bonding of these wheels resists loading even when grinding very soft, pure aluminum
- They do not contain any waxes or lubricants and do not contaminate the material worked on – ground surfaces are therefore clean and ready for welding without further clean-up
- **1/8" Thick:** Formulated for cutting but may also be used for intermittent light grinding; fast and free cutting
- **1/4" Thick:** Fast removal rate and long wheel life; no clogging in any type of aluminum



Model No.	Mfg. No.	D" x T" x A	Grade	Max RPM	Price /Each
VV123	08-L-452	4 1/2 x 1/8 x 7/8"	A-24-ALU	13 300	
VV125	08-L-502	5 x 1/8 x 7/8"	A-24-ALU	12 200	
VV127	08-L-602	6 x 1/8 x 7/8"	A-24-ALU	10 200	
VV129	08-L-702	7 x 1/8 x 7/8"	A-24-ALU	8 600	
VV124	08-L-450	4 1/2 x 1/4 x 7/8"	A-24-ALU	13 300	
VV126	08-L-500	5 x 1/4 x 7/8"	A-24-ALU	12 200	
VV128	08-L-600	6 x 1/4 x 7/8"	A-24-ALU	10 200	
VV130	08-L-700	7 x 1/4 x 7/8"	A-24-ALU	8 600	

D x T x A: Diameter x Thickness x Arbor Size

BLUEFIRE DEPRESSED CENTER WHEELS

- Upgraded zirconia alumina grain chemistry and shape, blended with premium aluminum oxide grain provides 2-3 times the life of aluminum oxide wheel.
- Broad utility: from light to heavy pressure applications, on a wide range of materials: stainless steel, carbon steel and alloys, to grey iron
- Excellent performance-to-price ratio lowers total grinding costs
- Will not contaminate stainless steel



Model No.	Mfg. No.	Size D" x T" x A"	Max RPM	Price /Each
FOR CUTTING/NOTCHING & LIGHT GRINDING				
NR989	66252843190	4 1/2 x 1/8 x 7/8"	13 580	
NO027	66252843194	5 x 1/8 x 7/8"	12 225	
NO030	66252843198	6 x 1/8 x 7/8"	10 185	
NO025	66252843182	7 x 1/8 x 7/8"	8 600	
FOR GRINDING				
NR978	66252843192	4 1/2 x 1/4 x 7/8"	13 580	
NO004	66252843188	9 x 1/4 x 7/8"	6 600	

CONCRETE TYPE 27

- High performance grinding and cutting
- These wheels for use on portable angle grinders have multiple high strength reinforcement and a matched super tough bond for extra safety in tough grinding and cutting applications
- They are made for fast material removal and smooth grinding and cutting of concrete, masonry, stone and similar building materials
- **1/8" Thick:** Fast and free cutting; formulated for cutting but may also be used for intermittent light grinding
- **1/4" Thick:** Excellent control in demanding applications; extra hard silicon carbide grain for fast material removal and long wheel life



Model No.	Mfg. No.	Size D" x T" x A"	Grade	Max RPM	Price /Each
UE693	08-D-452	4 1/2 x 1/8 x 7/8"	C-24	13 300	
UE694	08-D-502	5 x 1/8 x 7/8"	C-24	12 200	
UE696	08-D-702	7 x 1/8 x 7/8"	C-24	8 600	
UE698	08-E-450	4 1/2 x 1/4 x 7/8"	C-24	13 300	
UE699	08-E-500	5 x 1/4 x 7/8"	C-24	12 200	
UE701	08-E-700	7 x 1/4 x 7/8"	C-24	8 600	

PREMIUM 2 IN 1 TYPE 27

- Offers comfort, high stock removal and long life
- Fast removal & operator comfort
- Used in various applications
- Exclusive blend of bonding & grain system
- For use on steel & stainless steel



Model No.	Mfg. No.	Size D" x T" x A"	Max RPM	Price /Each
NU410	5293	4 1/2 x 9/32 x 7/8"	13 300	
NU411	5313	5 x 9/32 x 7/8"	12 250	
NU412	5330	6 x 9/32 x 7/8"	10 200	