

ALWAYS A
CUT ABOVE



CUT-OFF WHEELS



 **WALTER**
Surface Technologies

SETTING THE INDUSTRY STANDARD FOR CUT-OFF WHEELS

- **Comfortable and smooth cutting** which enhances operator productivity.
- **Made of premium raw materials:** resin, grain blends and reinforcements for enhanced safety.
- **All the 4 1/2" up to 9" cutting wheels come in unique packaging** which keeps each wheel in the same condition as when it left the factory, thereby enhancing performance, safety and durability.
- **All cutting wheels exceed ANSI B7.1 and meet EN12413 safety standards.**

Select the right cut-off wheel for the job

Select based on power tool and material

APPLICATION		CUTTING (Ø2" UP TO 9")					
Power tool used	ANGLE GRINDER				STRAIGHT GRINDER		
Material	STEEL	STAINLESS (Fe-S-Cr - 0,1%)	ALUMINUM	TITANIUM	STEEL	STAINLESS (Fe-S-Cr - 0,1%)	
Wheel selection	ZIP ONE (11-T) ZIP CUT (11-T) ZIP + XTRA (11-T) TOUGH CUT (11-R) COMBO ZIP (11-T)	ZIP ONE (11-T) ZIP STAINLESS (11-F) COMBO ZIP (11-T)	ZIP ALU (11-U)	ZIP TITAN (11-H)	ZIP (11-L)	ZIP (11-L)	

APPLICATION		CUTTING (Ø12" AND MORE)							
Power tool used	CHOPSAW			STATIONARY SAW		GAS SAW			
Material	STEEL	ALUMINUM	TITANIUM	TITANIUM	STEEL	STAINLESS (Fe-S-Cr - 0,1%)	STEEL and STAINLESS	CONCRETE	RAIL
Wheel selection	CHOP CUT (10-Q) CHOP CUT II (10-P)	CHOP CUT ALU (10-L)	CHOP CUT TITAN (10-H)	CHOP CUT TITAN (10-H)	RIP CUT (10-B) RIP CUT II (10-A)	RIP CUT (10-B) RIP CUT STAINLESS (10-C)	PORTACUT (11-A)	PORTACUT (11-D)	RAIL CUT II (11-V)

Select your type of cutting

Type 1



For general applications. Type 1 (Flat) wheels offer more available surface for more cuts & optimal flexibility.

Type 27



For flush cutting or more rigidity. Type 27 (Depressed center) wheel can be used when flush cutting in confined spaces or when using a depressed center back flange.

THE WALTER ADVANTAGE

Faster, cooler, freer cutting and heavily reinforced for added safety, the ZIPCUT™ provides premium performance while resisting twisting and bending. This allows for a true, straight cut every time.



ZIPCUT™ is the longest lasting 3/64" cut-off wheel in the industry. The longevity of the product translates into less cut-off wheels used, reducing your environmental impact and enhancing productivity amongst operators.



SPIN-ON mounting systems available for the ZIPCUT™ model result in minimal downtime during wheel change out and less vibration when cutting, for maximum productivity.

DISCOVER THE WALTER FAMILY OF CUT-OFF WHEELS

Ask your Territory Manager about our full lineup and full SKU listing.



	ZIPCUT™	ZIP ONE™	ZIP™
Application	For general cutting	Thin gauge cutting	For general cutting and more **
Value proposition	The ZIPCUT™ cut-off wheel provides the fastest cutting speeds and longest life allowing for reduced cycle times, less change outs and increased safety for operators.	The ZIP ONE™ is a 1 mm thick cutting wheel specifically designed to cut thin gauge steel and stainless steel safely and quickly. It is cool cutting to provide a burr-free cut with minimal discoloration.	ZIP™ wheels are perfect for cutting and grinding on straight shafts and die grinders. It is made of special materials that will keep cool, extending the life of the wheel without contaminating stainless steel.
Thickness	3/64"	1/32"	1/32", 1/16", 1/8", 1/4", 1/2"
Sizes available	4 1/2", 5", 6", 7", 8", 9"	4 1/2", 5", 6", 7"	2", 2 1/2", 3", 4"
Grain type	Aluminum Oxide	Zirconia	Aluminum Oxide
Metal compatibility	Steel and Stainless Steel	Steel and Stainless Steel (Fe, S, Cl < 0.1%)	Steel and Stainless Steel (Fe, S, Cl < 0.1%)
Type of cutting	Type 1 / Type 27 / Type 27S*	Type 1 / Type 27	Type 1 / Type 27
Series	11-T	11-T	11-L

* Type 27S is for ZIPCUT™ with SPIN-ON and is only available in 4 1/2", 5", 6" sizes.

** For notching applications, it is recommended that you use ≥1/8". For grinding applications, 1/2" is recommended.

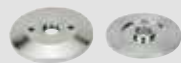
Mounting accessories

Complete set for a flush fit and minimal spindle exposure beyond the clamping nut, for other brands of grinders with: 5/8"-11 spindles
30-B 021



Thick backing flange for a flush fit and minimal exposure of spindle beyond the clamping nut for Walter grinders with: 5/8"-11 spindles
30-B 017

Clamping flanges set to mount 9" cut-off wheels on 5/8"-11 spindles
30-B 022



Accessory

Description
Reducer bushing 7/8" to 5/8"

Order No.
10-A 984



FOR A TOUGHER CUT

LOOKING TO CUT AND GRIND SIMULTANEOUSLY?
Ask your WALTER Territory Manager about the HP COMBO™ wheel.



	ZIP XTRA™	TOUGH CUT™	COMBO ZIP™
Application	Rough cutting	Rough cutting	Cutting and deburring
Value proposition	ZIP+ XTRA™ has a reinforced rib design for straighter cuts on thicker material, 1/8" thick or thicker. This feature also helps to cool the workpiece, preventing the large burrs and material discoloration.	For the toughest, most demanding cutting applications. These wheels cut fast and free without binding and maintain high RPM for a clean cut and superior all-around performance.	Safely cut and deburr with just one wheel. COMBO ZIP™ is a highly reinforced and the perfect fit when operators don't want the hassle of having to change out wheels to deburr, notch or chamfer immediately after cutting. Save time and improve worker safety.
Thickness	1/16"	3/32"	5/64"
Sizes available	4 1/2", 5", 6", 7", 9"	4 1/2", 5", 6", 7", 9"	4 1/2", 5", 6"
Grain type	Aluminum Oxide	Aluminum Oxide	Aluminum Oxide
Metal compatibility	Steel and Stainless Steel	Steel and Stainless Steel	Steel and Stainless Steel (Fe, S, Cl < 0.1%)
Type of cutting	Type 1 / Type 27	Type 1	Type 27
Series	11-T	11-R	11-T

COMBO ZIP™

Fast, safe cutting and deburring with just one wheel



FOR SPECIALIZED METAL CUTTING



	ZIP ALU™	ZIP STAINLESS™	ZIP TITAN™
Application	General cutting on specialized metals		
Value proposition	ZIP ALU™ is designed to provide long life and quick cuts on aluminum and other non-ferrous alloys. Our special abrasive blend provides smooth, cool cuts and is guaranteed not to clog, saving you time and money.	ZIP STAINLESS™ is free of iron, sulfur and chlorine, ensuring it will not contaminate stainless steel or other nickel alloyed steels. It offers cool, free cuts and the best overall performance on nickel alloyed steels.	ZIP TITAN™ cuts through titanium and brass without overheating these metals, delivering a longer lasting cut-off wheel while preserving the mechanical properties and surface integrity of the material being cut.
Thickness	3/64"	3/64"	3/64"
Sizes available	3", 4 1/2", 5", 6", 7"	4 1/2", 5", 6", 7", 9"	4 1/2", 5", 6", 7"
Grain type	Aluminum Oxide	Aluminum Oxide	Ceramic Alumina
Metal compatibility	Aluminum and other non-ferrous materials.	Steel and Stainless Steel (Fe, S, Cl < 0.1%)	Titanium, brass, ductile and cast iron.
Type of cutting	Type 1 / Type 27	Type 1 / Type 27	Type 1
Series	11-U	11-F	11-H

Mounting accessories

Flush mandrels with 1/4" shaft for wheel thickness up to 1/8"

- For 2 and 3" wheels, 1/4" and 3/8" arbor **11-L 007**
- For 2" wheels, 1/8" arbor **11-L 001**
- For 3" and 4" wheels, 1/4" arbor **11-L 006**
- For 3" and 4" wheels, 3/8" arbor **11-L 003**

11-L 007
11-L 001
11-L 006
11-L 003

General purpose mandrels with 1/4" shaft for wheel thickness up to 1/2"

- For 2" wheels, 3/8" arbor **11-L 008**
- For 2" wheels, 1/8" arbor **11-L 002**
- For 3" and 4" wheels, 3/8" arbor **11-L 004**

11-L 008
11-L 002
11-L 004

With 3/8" shaft

- For 3" and 4" wheels, 3/8" arbor **11-L 005**

11-L 005



FOR PORTABLE AND GAS POWER TOOLS



	PORTACUT™	RAILCUT II™ LONG LIFE	RAILCUT II™ FAST CUT
Application	General cutting		
Value proposition	Reinforced for added safety and formulated for an optimal cutting speed and wheel life ratio, PORTACUT™ is the preferred choice to use on gas and electric power saws.	Heavily reinforced for maximum safety, Railcut II™ Long Life delivers more cuts per wheel making it the ideal solution for cutting softer rails. Best option for hydraulic saws.	Heavily reinforced for maximum safety, Railcut II™ Fast Cut for faster cutting and minimal deflection on hardened rails – Best option for gas saws.
Thickness	1/8"	5/32"	5/32"
Sizes available	12", 14"	14", 16"	14", 16"
Grain type	Aluminum Oxide	Aluminum Oxide	Aluminum Oxide
Metal compatibility	Steel, stainless steel, plastic, concrete and ductile	Steel	Steel
Type of cutting	Type 1	Type 1	Type 1
Series	11-A & 11-D	11-V	11-V



	RIP CUT™	RIP CUT™ II	RIP CUT™ STAINLESS
Application	General cutting		
Value proposition	A versatile and heavily-reinforced general purpose cutting wheel for use on low power stationary cut-off machines.	A high performing and heavily-reinforced cutting wheel for use on high power stationary cut-off machines.	Fast and cool cutting with less burrs and discoloration. Specially formulated to cut all types of stainless and alloyed steels
Thickness	1/8", 5/32", 3/16"	1/8", 5/32", 3/16"	1/8"
Sizes available	12", 14", 16", 18", 20"	12", 14", 16", 18", 20"	14"
Grain type	Aluminum Oxide	Aluminum Oxide	Aluminum Oxide
Metal compatibility	Steel & Stainless Steel (Fe, S, Cl < 0.1%)	Steel	Stainless Steel (Fe, S, Cl < 0.1%)
Type of cutting	Type 1	Type 1	Type 1
Series	10-B	10-A	10-C

FOR PORTABLE CHOP SAWS

Contact a WALTER Territory Manager to create productivity reports or launch a Bucket Program to demonstrate how WALTER can lower total cost of ownership with its metal working solutions.



	CHOPCUT™	CHOPCUT™ II	CHOPCUT™ ALU	CHOPCUT™ TITAN
Application	General cutting			
Value proposition	General purpose, central reinforced cut-off wheel for fast cutting on portable chop saws. The wheel of choice for solid steel and stainless steel bars.	High performance, double external reinforced cut-off wheel for portable chop saws. The toughest wheel, ideal for tubing and extrusion cutting.	Performance cutting on portable chop saws with a unique formulation which prevents clogging to extend wheel life when used on aluminum.	Optimal cutting performance on both portable and stationary chop saws on titanium or brass with a unique formulation that prevents metal from overheating.
Thickness	3/32", 7/64"	3/32", 7/64"	3/32"	1/8"
Sizes available	12", 14", 16"	12", 14", 16"	12", 14"	14", 16"
Grain type	Aluminum Oxide	Aluminum Oxide	Aluminum Oxide	Ceramic
Metal compatibility	Steel and stainless steel	Steel and stainless steel	Aluminum and non-ferrous metals	Brass, titanium, ductile and cast iron
Type of cutting	Type 1	Type 1	Type 1	Type 1
Series	10-Q	10-P	10-L	10-H



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